## INDUSTRIAL INVERTER TECHNICAL SPECIFICATION

GENERAL		
Model	INV Series	
Topology	Online DC/AC Inverter System with Output Isolation Transformer	
Control	Microprocessor Controlled System	

INVERTER		
Topology	Full Bridge High Frequency IGBT Inverter Modules (3 Phase / 1 Phase)	
Isolation Transformer	Galvanically Isolated (standard)	
Power Factor	0.8	
Nominal Input Voltage	110 VDC / 125 VDC / 144 VDC / 220 VDC / 264 VDC / 360 VDC +/-15%	
Nominal Output Voltage	110 VAC / 220 VAC / 230 VAC / 240 VAC / 380 VAC / 400 VAC / 415 VAC / 480 VAC	
Voltage Tolerance		
Static	± 1%	
Dynamic with 100% load change	± 10% in 50 msec.	
Overload		
Between 100% – 125%	10 min.	
Between %125 – 150%	1 min.	
Between %150 – 300%	1 sec.	
Waveform	Pure Sinusoidal	
Total Harmonic Distortion (THDv)		
at Linear Load	< 3%	
at Non-Linear Load	< 7%	
Crest Factor	3:1(1 second)	
Nominal Output Frequency		
While synchronized with the line	50Hz/ 60Hz ±2%	
While not synchronized with the line	50Hz/ 60Hz ± 0.1%	
Switching Frequency	16KHz	
Short-circuit behaviour	3 x Nominal Output Current	
Protection	Short Circuit Protection, Over Voltage Protection, Under Voltage Protection, Over Current Protection and Over Temperature Protection	
Front Panel Indicatiors	Inverter not Synchronized, Inverter DC Input High/Low, Bypass Out of Limit, Battery Fuse OFF, Bypass MCB OFF, DC Input MCB OFF, Inverter Overload, Internal Overtemperature, Inverter Failure, IGBT SCR Fuse Failure, Bypass Overtemperature Failure, Inverter Output High / Low, Inverter Overtemperature	
Front Panel Set Menus	UPS Mode (UPS, ECO, Bypass Inhibit), DC Cut off, Low Battery Level, Output Voltage Adjustment, Set Output Frequency, Auto Start ON/OFF, Date, Alarm Sound ON/OFF, Password	
Front Panel Monitoring Menus	Inverter Frequency, Inverter Output Voltage (per phase), Inverter/Bypass load percentage, Bypass Frequency, Bypass Voltage (per phase), Internal Temperature, DC Bus Voltage	
Alarm Contacts (1 Open, 1 Closed)	Inverter Failure, Overtemperature, Load on Bypass / Inverter, Inverter not Synchronized, DC Input Low /High, Battery Fuse OFF, Bypass out of Limit, Inverter Overload	
Overall Inverter Efficiency (at full load)	>85% / >90% depending on DC Bus Voltage	
Communication (OPTIONAL)	RS 485 / RS 232 / Ethernet Ports, Remote PC Control, Modbus, Profibus, SNMP, DNP 3.0 Protocols and TCP/IP options	
Paralleling (OPTIONAL)	Parallel Redundancy	

STATIC BY-PASS		
Topology	Uninterruptible static switch with back-feed protection	
By-Pass System	No break semiconductor thyristor – thyristor	
Isolation Transformer (OPTIONAL)	Galvanically Isolated	
	50Hz / 60Hz ± 2%	
Inverter/Bypass transfer time		
Inverter failure	Max. 5 msec.	
Overload or manual transfer	0 msec.	
By-Pass/Inverter transfer time	0 msec.	
Efficiency	>99%	

MECHANICAL BY-PASS	
Topology	Make before break mechanical switch with locking system (OPTIONAL:External By-Pass Switch)

SAFETY & ENVIRONMENT		
Over Voltage Protection	IEEE 587 4500 A, 110 Joules (standard) / 40kA Surge Arrestor (OPTIONAL)	
Electrical Interference Reduction	FCC Part 15 Class B	
Electrical Standards	IEC 62040-3 (Performance), EN 50091-1 (Security) / EN 50091-2 (EMC)	
Protection Level / Color	IP 20 / RAL 7035 (Standard), (Higher IP rating and different colors are available, please consult)	
MTBF	100,000 hrs. (w/out battery group)	
Enclosure Material	Mild Steel, Zinc-phosphate coated; 100 µm electrostatic paint; 1.5 mm thickness	
Cooling	Forced Fan (Standard) / Natural (OPTIONAL)	
Cable Entry	Bottom (Standard) / Top (OPTIONAL)	
Heater & Lightning	OPTIONAL	
Distribution	OPTIONAL	
Operating Temperature	-10 / +40 °C. (Higher operating temperatures are available, please consult)	
Relative humidity	5 – 90 %	
Operating Altitude	Max. 1000 Mt. (Higher altitudes requires de-rating, please consult )	
Noise Level	Max. 60 db	